





# **eFlo 2.0** ELECTRONIC GASFLOW METER OPERATIONS MANUAL

#### Super Systems Inc.

7205 Edington Drive Cincinnati, OH 45249 513-772-0060 Fax: 513-772-9466 www.supersystems.com

#### Super Systems Inc. USA Office

Corporate Headquarters: 7205 Edington Drive Shipping Address: 7245 Edington Drive Cincinnati, OH 45249 Phone: (513) 772-0060 http://www.supersystems.com

#### Super Systems Europe

Unit E, Tyburn Trading Estate, Ashold Farm Road, Birmingham B24 9QG UNITED KINGDOM Phone: +44 (0) 121 306 5180 http://www.supersystemseurope.com

#### Super Systems México

Sistemas Superiores Integrales S de RL de CV Acceso IV No. 31 Int. H Parque Industrial Benito Juarez C.P. 76120 Queretaro, Qro. Phone: +52 442 210 2459 http://www.supersystems.com.mx

#### Super Systems China

No. 369 XianXia Road Room 703 Shanghai, CHINA 200336 Phone: +86 21 5206 5701/2 http://www.supersystems.cn

#### Super Systems India Pvt. Ltd.

A-26 Mezzanine Floor, FIEE Complex, Okhla Indl. Area, Phase – 2 New Delhi, India 110 020 Phone: +91 11 41050097 http://www.supersystemsindia.com

### **Table of Contents**

Introduction
Model Numbers
Safety Information
Specifications
Installation Procedure
Mechanical Installation7
Clearance7
Mounting7
Plumbing7
Thread Sealants:
Connection Tightness:
Leak Checking
Electrical Connections
Initial Network Configuration
nLocateIP Method
Modbus Registers10
Keypad Operating Procedure11
Keypad Basic Functions12
View Totalized Flow12
Reset Totalized Flow12
Switch between Auto and Manual Modes13
Adjust Flow Rate (Manual Mode Only)13
Display Setpoint
Adjust Setpoint13
Display Alarm13
Enter Menu13
Keypad Setup Menu System13
Setup Menu Keypad Functions14
Exiting the Menu System16
Menu System Details16
Touchscreen Operating Procedure
Touchscreen Basic Functions19
View Totalized Flow
Reset Totalized Flow19

Switch between Auto and Manual Modes	19
Adjust Flow Rate (Manual Mode Only)	20
Adjust Setpoint	20
Enter Menu	20
Process Variable Menu	21
Units Menu	21
Gas Menu	22
O Time Menu	22
Ethernet Communications Menu	23
Serial Communications Menu	23
Flow Alarm Menu	23
Maintenance	24
Web Interface	
Using the Web Interface	24
Main Screen	25
Instrument Information	26
Diagnostics	26
Basic Configuration	27
Instrument Configuration	28
Interface Configuration	29
Alarms	30
Warranty	31
Revision History	32
Appendix 1: Menu Option Tables	
Appendix 2: Verification Procedures	34
Calibration Verification	34
Sensor Accuracy Verification	34
Appendix 3: Startup Procedures	35

#### Introduction

The **eFlo**2.0 instrument is Super Systems Inc.'s latest electronic flow meter. eFlo works by measuring the differential pressure (the difference in pressure of a gas at two points) of a gas flowing through a specially designed opening in the gas flow assembly. Based on properties of the flowed gas, the differential pressure can then be used to calculate the flow rate of the gas.

eFlo 2.0 uses a mathematical curve to calculate the flow of a gas and features built-in diagnostic information, flow rate and pressure alarms, and a flow rate totalizer. The automatic meter can be set to automatic or manual valve control mode. Automatic valve control mode allows the eFlo to use a flow rate or valve position setpoint as a basis for adjusting the valve (and thus the gas flow) using a built-in valve motor. The setpoint can be programmed manually by the user or obtained by the instrument from a 4-20mA analog signal or a digital signal over RS485. Manual valve control mode allows the user to manually set the valve position through the interface.

eFlo 2.0 is built for use in harsh industrial environments.

This manual also covers configuration and control using the eFlo web interface.

#### Model Numbers

eFlo2.0 model numbers provide details about your eFlo device's interface type, valve type, and gas type. This is useful information to have available when contacting SSi for technical support.

<b>Interface Type</b> KP= Keypad Interface	<b>Valve Type</b> A=Automatic Valve
TS=Touchscreen Interface	M=Manual Valve
Gas Type	
AIR – Air	H2 - Hydrogen
ARG – Argon	MULT - Multiple Gasses
C3H8 – Propane	N2 - Nitrogen
CH4 – Methane	N2O - Nitrous Oxide
CO2 - Carbon Dioxide	NAT - Natural Gas
CRS - Coarse (AutoGen Special)	NH3 - Ammonia
DA - Disassociated Ammonia	PROY - Propylene Gas (C3H6)
ENDO - Endothermic Gas	TRM - Trim (AutoGen Special)
	·





#### Safety Information

Observe the following safety requirements when configuring, operating, servicing, or maintaining the eFlo instrumentation. If the device is used in a manner not specified in this manual, protection provided by the equipment may be impaired.

## WARNING!

The eFlo instrument is NOT guaranteed to provide gas shutoff, nor is it designed to do so. For reliable gas shutoff, incorporate a valve that provides positive gas shutoff. Ensure that all gas flow equipment is in compliance with National Fire Protection Agency (NFPA) requirements, including those found in NFPA 86. Failure to follow these requirements could result in flammable gas leaks into the unit.

Ensure that the air and gas mixture ratio settings are within the specifications provided in this manual. Exceeding specified values could result in hazardous conditions.

#### Specifications

The specifications for the eFlo instrument are as follows.

Weight	10.4 lbs (4.76kg)
Power Required	24 VDC@ 750 mA
Enclosure Rating	IP10
Accuracy	4%
Repeatability	2%
Turndown Ratio	6:1
Medium Temperature Limits	-10°F to 125°F (-20°C to 51°C)
Ambient Temperature Limits	-10°F to 125°F (-20°C to 51°C)
Maximum Altitude	N/A
Flow Output Signal (Linear)	4-20mA
Maximum Output Signal Load	500Ω
Input Control Signal (Linear)	4-20mA
Communications	RS485, Ethernet, USB
Communication Protocol	Modbus RTU
Flow Meter Pressure Limits	2 psig sensors:
	<ul> <li>2 psig usable limit</li> </ul>
The installed sensors will be determined by SSI	<ul> <li>4 psig overpressure limit</li> </ul>
based on pressure specifications & turndown	
requirements.	5 psig sensors:
	<ul> <li>5 psig usable limit</li> </ul>
See the Calibration Report included with your product for more details.	• 10 psig overpressure limit

Table 1 - eFlo Specifications

#### **Installation Procedure**

Installing the eFlo unit consists of a mechanical installation and an electrical installation. The mechanical installation includes mounting as well as inlet and outlet piping. The eFlo unit will be assembled prior to shipment. Before beginning installation:

- Ensure that all fittings and connections are tightly secured prior to beginning installation.
- Ensure that all expected components are present. Contact SSi at (513) 772-0060 if you have questions.

#### Mechanical Installation

#### Clearance

When installing the device, leave enough room on either side (3" is recommended) to allow users to adjust, remove and replace the existing fittings. Also ensure that the device is installed in a location that allows for easy access to the power connection.

#### Mounting

Proper mounting is essential for the successful operation of the eFlo instrument. Please use the mounting template (included with the eFlo unit or available at <a href="http://www.supersystems.com/eflo/">www.supersystems.com/eflo/</a>) to ensure accuracy.

The eFlo can be supported by pipe without using the bolt holes if desired. However, if mounting in this manner, ensure that the pipe is rigid enough to support the weight of the meter.

When installing the device, the shutoff valve or blocking solenoid should ideally be located before the meter.

#### Plumbing

The outlet openings measure 1.25" NPT. Use of bushings or reducers at these connections is acceptable as long as the smallest pipe diameter is not smaller than the installed orifice plate. See certification for that meter to determine actual orifice diameter. Contact SSi at (513) 772-0060 for questions about pipe sizing.

#### Thread Sealants:

Teflon or natural gas-rated pipe tape or pipe dope is acceptable for non-corrosive gases. For corrosive gases, pipe tape is not recommended, unless the manufacturer specifies that it is rated for ammonia or other corrosive gases. SSi uses and recommends Oatey, Gasiola, and X-Pando brands of pipe dope for use with corrosive gases.

NOTE: When installing the device, ensure that excessive tape or dope does not fall into the meter, as this can damage sensors, plug sensor lines, prevent flow through the meter, and prevent the device from functioning properly.

#### **Connection Tightness:**

After thread sealant is applied, tighten all connections by hand (3.5-6 turns, depending on pipe size), then use the following Turn Past Finger Tightness guide to complete the tightening process:

TPFT (Turns Past Finger Tightness)
1.5-2.5
1.5-2.5
1.5-2.5
1.5-2.5
1.5-2.5
1-2.5
1-2.5
1-2.5
1-2.5

Table 2- TPFT Guide

NOTE: Never loosen a fitting for correct alignment. Doing so will prevent the thread from maintaining a proper seal.

CAUTION: Do not overtighten the connection. Overtightening can damage threads, pipes, fittings, and the eFlo device.

#### Leak Checking

Before operation, all plumbed components should be leak checked with a non-flammable, noncorrosive gas (air, nitrogen, argon, etc.). To avoid damage to sensors and other components, check with SSi for the maximum pressure for the sensor in your eFlo device (the installed sensor may vary based on the parameters needed in your particular application).

#### **IMPORTANT!**

Ensure that the inlet pressure is within specified parameters for your eFlo unit.

After completing the above leak check, perform another check using the gas which the eFlo is designed to measure. Leaks may occur with the designated gas that did not occur with the test gas used earlier.

#### **Electrical Connections**

Wire-In Color	Signal Type	Description	
Red	+ VDC	Power Supply (24 VDC @ 750mA)	
Black	- VDC		
Green / Black Stripe	+ RS485	- Communications Signal Provided by Modbus Over Serial	
Red / Black Stripe	- RS485		
White / Black Stripe	RLY	Normally Open Delay Contact (2/ VDC)	
Orange / Black Stripe	RLY	Normally Open Relay Contact (24 VDC)	
Orange	+ mA	Analog Out - Output Flow Signal (4 - 20 mA)	

Blue	- mA	
Green	+ mA	Apples In Innut Saturiat Signal (/ 20 mA)
White	- mA	- Analog In - Input Setpoint Signal (4 - 20 mA)
Table 0. Electrical Ocean actions		

Table 3 - Electrical Connections

#### Initial Network Configuration

This section is intended for use by persons familiar with Ethernet network setup.

In order to work correctly, the eFlo unit must be properly configured for the network to which it is connected.

<u>NOTE</u>: By default, the IP address of the eFlo unit is static, and DHCP is disabled. These settings can be adjusted through SSi's nLocateIP software (see below), the Web Interface, or through the eFlo keypad or touchscreen.

If you already know the IP address of the web interface, skip to the <u>Web Interface section</u>. The network configuration is described in this section.

The eFlo unit will use a default IP address of 192.168.1.200. If the unit is using the default IP address, that IP address can be used to access the web interface (for more information on the web interface, refer to the <u>Web Interface section</u>.)

The IP address of the unit can also be found by using SSi's *nLocateIP*software. This method is described below.

#### nLocateIP Method

Once the eFlo unit is connected to the network, you should be able to locate it on the network using SSi's *nLocateIP* software. This program is available from SSi. To use it in locating the eFlo unit on the network, follow these steps on a Windows-based PC:

- 1. Ensure that the eFlo unit is connected to the network.
- 2. Open the *nLocateIP* program.

🥯 nLocateIP.exe	-	8/
		Open
	0	Run as administrator
Figure 1 - Opening	g nLo	cateIP program

3. Once the program opens, click the **Search** button. The program will begin searching for SSi devices connected to the network.





4. Look for text similar to the text shown at right. The corresponding IP address is the IP address that you will want to use. In the example, the IP address is 192.168.1.122.

Response from 1921831 204; SSI Model 31677, eFlo 20, version 1.02, S/N: eFlo 2.0 eNet Max add: 5410EC380501 Mask = 2552552550 Figure 3 - eFlo identification text in nLocateIP

Once you have found the IP address, you can configure network settings using the **Configure** button, or complete any additional network configuration using the web interface. See the <u>Interface Configuration section</u>.

<u>If you are unable to find the eFlo unit in the list of devices</u>, it is possible that a network setting (such as subnet mask) may be different, the eFlo unit may be connected to a different network, or the eFlo unit may not be powered on. Network settings can be adjusted through the eFlo keypad (see Network Configuration section below). Otherwise, SSi recommends consulting an IT engineer or network administrator. If needed, call SSi at (513) 772-0060.

#### Modbus Registers

The eFlo Modbus registers are as follows.

Modbus Register Number	Description
16	Actual Flow
17	Flow Sensor mA Input Value
18	Flow Setpoint
19	Decimal Place for Display of Flow and Setpoint
20	Instrument Modbus Address
21	Not Used
22	Not Used
23	Not Used
24	Not Used
25	Not Used
26	Not Used
27	Not Used
28	Air Flow
29	Not Used
30	Not Used
31	Not Used
32	Not Used
33	Not Used
34	Not Used
35	Auto (1) / Manual (0) for Control
36	Not Used
37	Reset Totalizer Values to Zero
38	Not Used
39	Totalizer Units (0 to 9999)
40	Totalizer in 10,000s (0 to 9999 -> 0 to 99,990,000)

Modbus Register Number	Description
41	Totalizer in 10,000,000s (0 to 9999 -> 0 to 999,900,000,000)
	Table 4 - Modbus Registers and Descriptions

**IMPORTANT!** 

See Appendix 3 for recommended startup procedures involving Zero Tare, Max Tare, and Altitude Adjustment. Following these procedures will provide optimal accuracy and control.

#### Keypad Operating Procedure

The eFlo system is equipped with a pressure and flow rate alarm (high and low), flow rate totalizer, and integrated valve control. The unit can be operated in either manual or automatic mode for flow rate control. This section of the manual provides an explanation of how the unit is operated, including: valve control modes, flow limit control, flow alarming, flow totalizing, and programming of the unit, as well as basic menu navigation.

#### IMPORTANT!

For best long term results, it is recommended that pressure be maintained on the flow meter at all times. Pressure can be maintained when the shut off solenoid/valve is downstream from the outlet of the meter. This will ensure long term calibration and accuracy.

Figure 4 shows the layout of the flow control panel on the Keypad eFlo 2.0 unit. An explanation of the panel's components is provided as well. The panel layout will be referenced further in this section.

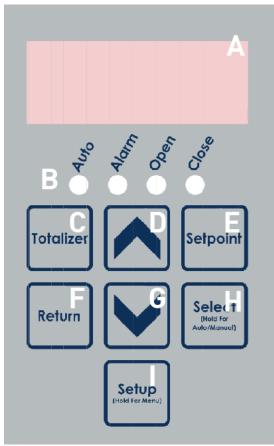


Figure 4 - eFlo 2.0 LED Flow Control Panel Layout

#### A – LED display

By default, the LED display is used to display the current flow. The LED display can also be used to show the totalizer value, current setpoint, and Setup menu options with associated settings. During active alarms, alarm status messages may also be displayed.

#### **B** – Status indicators

These four lights come on in various situations: **Auto**: When lit, the eFlo is in Auto valve control mode. When not lit, the unit is in Manual valve control mode. **Alarm**:When lit, an alarm is active. See <u>Alarms</u> section for more information. **Open**: When lit, the valve is driving open. **Close**: When lit, the valve is driving closed.

- C Totalizer button
- D Up button
- E Setpoint button
- F Return button
- G Down button
- H Select button
- I Setup button

#### Keypad Basic Functions

This section explains the most basic functionality of the eFlo 2.0. Additional options are available in the Setup menu and are explained in more detail in subsequent sections.

#### **View Totalized Flow**

To view totalized flow, push <sup>totated</sup>. Hold the button down for a few seconds to show the full totalized numeric value by scrolling left.

The flow rate totalizer records cumulative flow rates measured by the meter. The totalizer is active at all times. The maximum totalized value is 999,999,999,999 (in any unit of flow measurement).

#### **Reset Totalized Flow**

To reset the totalized flow, push and hold for five seconds. Then push to confirm that the value has been reset to zero.

Super Systems Inc.

#### Switch between Auto and Manual Modes

To switch between Auto and Manual modes, hold five seconds. When in Auto mode, the Auto light (B) will be active. When in Manual mode, the Auto light (B) will not be active.

#### Adjust Flow Rate (Manual Mode Only)

To adjust the flow rate while in Manual mode, use and

#### **Display Setpoint**

To display the current setpoint, press

#### Adjust Setpoint

To adjust the current setpoint, press and hold and use and

NOTE: Setpoint can also be adjusted using one of the following methods:

- 1. Remote analog signal (4-20mA)
- 2. Remote digital signal with Modbus serial communications over RS485 Register 18
- 3. Web interface (refer to Main Screen)

It is important to note that the remote analog setpoint setting overwrites any manual setting. Therefore, if manual control of setpoint is desired, ensure that there is no external signal overwriting the manual setting.

#### **Display Alarm**

When an alarm is active, the Alarm light will turn on. A warning message will be displayed on the LED screen as shown. Setpoints for these alarms are set through a Modbus interface or by using the eFlo Web Interface. See Alarms section for more information.

LED Display	Alarm
LoPr	Low Pressure
h "Pr	High Pressure
LoFL	Low Flow
h ÆL	High Flow

#### Enter Menu

To enter the Setup menu, hold for five seconds.

Keypad Setup Menu System

To enter the Setup menu, hold for five seconds.

for

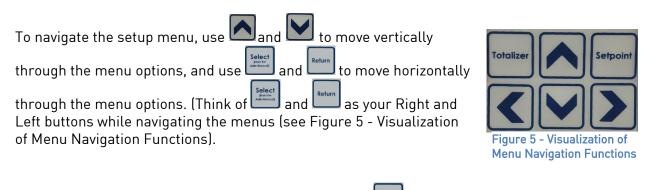
In Auto mode, the motorized valve will be automatically adjusted based on setpoint.





#### Setup Menu Keypad Functions

When you first enter the setup menu, the eFlo will display P LOO (the current menu option).



Once you have reached the desired menu option, press to access that option. See Figure 6 - Keypad Menu Navigation Menufor a map of the menu options. The options are described in more detail in the Menu System Details section. eFlo 2.0 Electronic Flow Meter Operations Manual

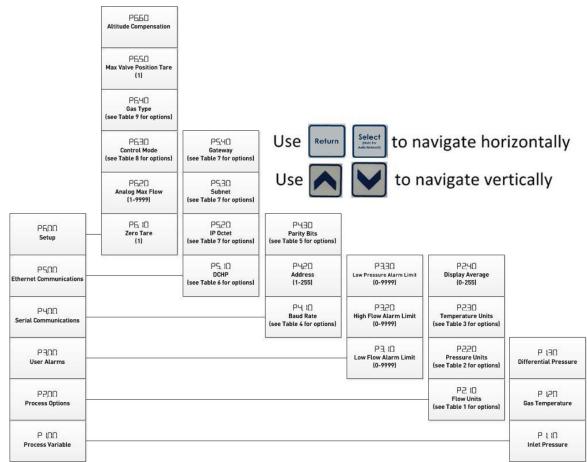
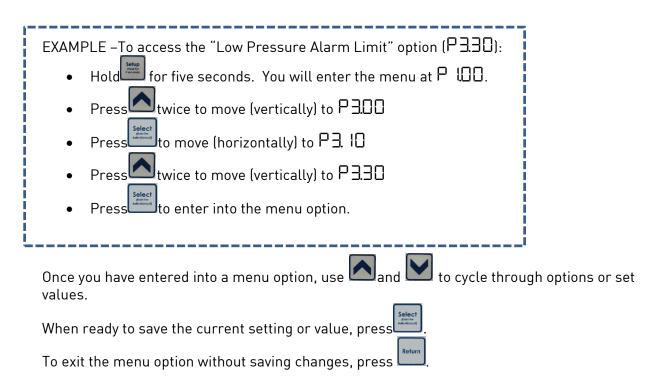


Figure 6 - Keypad Menu Navigation Menu



Super Systems Inc.

#### Exiting the Menu System

To exit the menu system entirely, press to return to the 100-level menus, then press again to return to the default eFlo display.

#### <u>Menu System Details</u>

**P** IOO: Process Variable – These values are read-only and are meant for diagnostic purposes.

- P I. ID: Inlet Pressure Line Pressure measured by the high pressure sensor; the value is based on the unit set in P2.20.
- P 120:Gas Temperature Line Temperature; the value is based on the unit set in P2.30
- P 130: Differential Pressure Difference in pressure measured between the high and low pressure sensors; the value is based on the unit set in P220

**P2.00:** Process Options – These values are modifiable and change how the user views the flow rate and process variables. Refer to Appendix 4 for an explanation of the various display options.

- P2. ID: Flow Units Unit of flow rate displayed
- P2.20: Pressure Units Unit of pressure displayed
- P2.30: Temperature Units Unit of temperature displayed
- P2.40: Display Average Increasing this value will increase the average of the flow rate being displayed on the main screen (range for this value is 1 to 255)

**P 3.00: User Alarms –** Values are modifiable and allow the user to set custom high and low flow alarms as well as low pressure alarms in addition to the factory low and high pressure alarms

- P3. 10: Low Flow Alarm Limit Sets the low flow alarm limit (0=alarm not set)
- P320: High Flow Alarm Limit Sets the high flow alarm limit (0=alarm not set)
- P3.30: Low Pressure Alarm Limit –Sets the low pressure alarm limit (0=alarm not set) NOTE: Factory low and high pressure alarms are not viewable or editable

**PUDD: Serial Communications –** Values are modifiable and are used to set the serial communications. Refer to Appendix 4 for an explanation of the various display options.

- PH. ID: Baud Rate
- P420: Address
- P4.30: Parity Bits

**P5.00: Ethernet Communications –** Values are modifiable and are used to set the Ethernet Settings. Refer to Appendix 4 for an explanation of the various display options.

- P5. 10: DHCP Enabling allows the unit to automatically obtain addressing
- P5.20: IP Octet Used to manually set the IP address of the device
- P5.30: Subnet Used to manually set the Subnet of the device
- P5.40: Gateway Used to manually set the Gateway of the device

**P6.00:** Setup – Values are modifiable and changes important device options. Refer to Appendix 4 for an explanation of the various display options.

*NOTE: These options should ONLY be changed if absolutely necessary. Please contact SSi before making changes to these settings.* 

- P6. ID: Zero Tare Resets the zero flow rate of the meter (manual mode with valve closed only)
- P6.20: Analog Max Flow Sets the 4-20mA analog in and out based on desired max flow rate allowable
- P6.30: Control Mode Sets control method between flow rate and valve position
- PEHD: Gas Type Used to set the gas type of the meter *NOTE: changing this value may limit the amount of flow indicated by the info tag on the front of the meter*
- P6.50: Max Valve Position Tare Sets the max position the valve is capable of driving to in valve position mode. (manual mode with valve opened to desired max flow rate)
- P6.60: Altitude Compensation Sets the altitude for the installed location.

Reference <u>Appendix 1: Menu Option Tables</u> for a detailed chart of parameter options

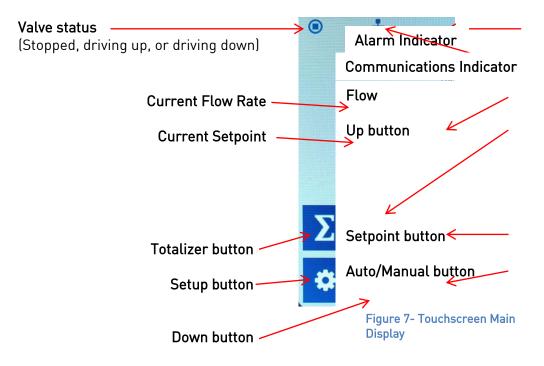
#### Touchscreen Operating Procedure

The eFlo system is equipped with a pressure and flow rate alarm (high and low), flow rate totalizer, and integrated valve control. The unit can be operated in either manual or automatic mode for flow rate control. This section of the manual provides an explanation of how the unit is operated, including: valve control modes, flow limit control, flow alarming, flow totalizing, and programming of the unit, as well as basic menu navigation.

#### IMPORTANT!

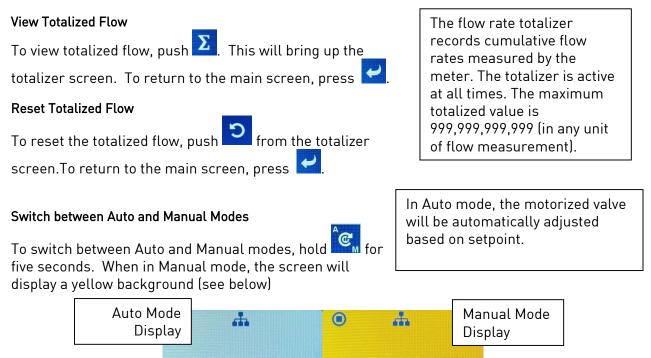
For best long term results, it is recommended that pressure be maintained on the flow meter at all times. Pressure can be maintained when the shut off solenoid/valve is downstream from the outlet of the meter. This will ensure long term calibration and accuracy.

Figure 4 shows the layout of the main screen on the Touchscreen eFlo 2.0 unit.



#### Touchscreen Basic Functions

This section explains the most basic functionality of the eFlo 2.0. Additional options are available in the Setup menu and are explained in more detail in subsequent sections.



176

90 SCFH

SCFH

 $(\mathbf{O})$ 

Figure 8 - Auto and Manual Modes

176

SCFH

#### Adjust Flow Rate (Manual Mode Only)

To adjust the flow rate while in Manual mode, use 🗿 and 📀

#### Adjust Setpoint

To display the current setpoint, press . This will bring up the setpoint screen.

Use the numeric keypad to enter the desired setpoint. Press

accept changes, or press 🛩 to return to the main screen without saving changes.

NOTE: Setpoint can also be adjusted using one of the following methods:

- 1. Remote analog signal (4-20mA)
- 2. Remote digital signal with Modbus serial communications over RS485 – Register 18
- 3. Web interface (refer to Main Screen).

It is important to note that the remote setpoint setting overwrites any manual setting. Therefore, if manual control of setpoint is desired, ensure that there is no external signal overwriting the manual setting.

#### Enter Menu

To enter the Setup menus, press



The Setup menu contains seven options:



to

Figure 9 - Setpoint Screen

the value is based on the unit set in the Units menu.

sensors; the value is based on the unit set in the Units menu.

**Inlet Pressure** – Line Pressure measured by the high pressure sensor;

**Differential Pressure** – Pressure measured by the high and low pressure

**Gas Temperature** – Line Temperature; the value is based on the unit set

**Max Tare Button** – used to set the max valve position. The eFlo must be in manual mode. Manually open the valve until the max flow is achieved.

Zero Tare Button - used to zero the meter reading. The eFlo must be in

manual mode. Manually close the valve, then press the button.

# Process Variable Menu

These values are read-only and are meant for diagnostic purposes.

in the Units menu.

then press the button.

Flow – The current flow reading

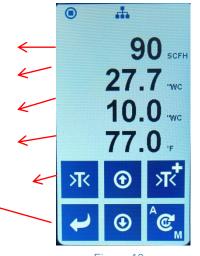


Figure 10 – Process Variable Menu

Press 🛃 to return to the menu screen.



## Units Menu

These values are modifiable and change how the user views the flow rate and process variables. By default, this menu is passcode-protected. Use the numeric keypad to enter the appropriate security code.

	Units		
Flow		C m°/hr	Flow Units – Unit of flow rate displayed
Temperature Pressure	ົ°F ົ"WC	O °C O PSI	Temperature Units – Unit of temperature displayed
	C OSI	• mBar	Pressure Units – Unit of pressure displayed
			Tap the desired units for each parameter. Press 🙆 to accept changes, or press 🖌 to return to the menu screen without saving changes.
4		$\Theta$	

Figure 11 - Units Menu

Super Systems Inc.

# Gas Menu

By default, this menu is passcode-protected. Use the numeric keypad to enter the appropriate security code.

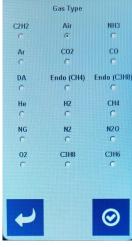


Figure 12 - Gas Menu

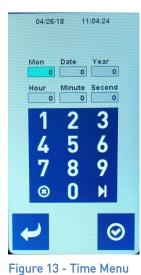
Tap the desired gas type. Press 🕑 to accept changes, or press 🖌 to return to the menu screen without saving changes.

*NOTE: changing this value may limit the amount of flow indicated by the info tag on the front of the meter* 

*This option should ONLY be changed if absolutely necessary. Please contact SSi before making changes to this setting.* 



By default, this menu is passcode-protected. Use the numeric keypad to enter the appropriate security code.



Use the numeric keypad to set the date and time of the device.

Use 🙆 to clear the current selection, and use 본 to advance to the next input box.

Press ビ to accept changes, or press ビ to return to the menu screen without saving changes.

#### h Ethernet Communications Menu

By default, this menu is passcode-protected. Use the numeric keypad to enter the appropriate security code.



Values are modifiable and are used to set the Ethernet Settings.

Use the numeric keypad to input the desired settings.

IP 1-4- Used to manually set the IP address of the device MA 1-4 – Used to manually set the Subnet mask of the device

**GW 1-4** – Used to manually set the Gateway of the device

DHCP – Enabling allows the unit to automatically obtain addressing

Use 🙆 to clear the current selection, and use 본 to advance to the next input box.

🧭 to accept changes, or press 쑫 to return to the menu Press screen without saving changes.

Figure 14 - Ethernet **Communications Menu** 

## Serial Communications Menu



Values are modifiable and are used to set the serial communications.

Baud Rate - Used to select the desired Baud Rate. Tap to select. Modbus Address - Use the numeric keypad to input the desired settings.



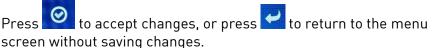
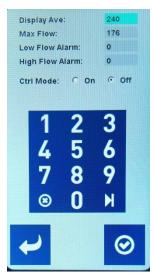


Figure 15 - Serial **Communications Menu** 

Flow Alarm Menu

eFlo 2.0 Electronic Flow Meter Operations Manual



**Display Average** – Increasing this value will increase the average of the flow rate being displayed on the main screen (range for this value is 1 to 255)

**Max Flow** – Sets the 4-20mA analog in and out based on desired max flow rate allowable

Low Flow Alarm Limit – Sets the low flow alarm limit (0=alarm not set)

**High Flow Alarm Limit** – Sets the high flow alarm limit (0=alarm not set)

**Control Mode** – Sets control method between flow rate and valve position.

Figure 16 - Flow Alarm Menu

#### Maintenance

There is no routine maintenance required for the eFlo 2.0 unit. Please contact SSi with any questions not covered in the Troubleshooting Guide.

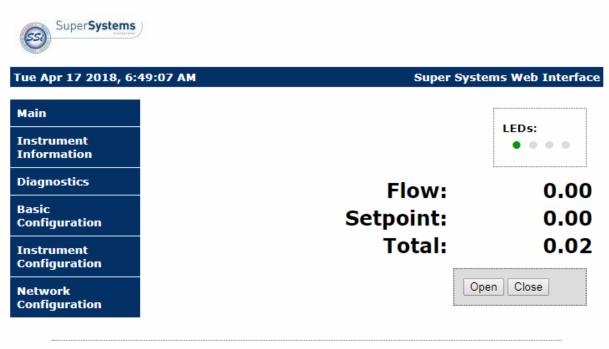
#### Web Interface

The eFlo meter is equipped with a web interface that can be accessed using an Internet web browser such as Mozilla Firefox, Google Chrome, or Microsoft Internet Explorer.

In order to open the web interface with a web browser, you will need to know either the IP address or the hostname of the web interface. SSi recommends asking an IT engineer or network administrator to set up the web interface prior to use.

#### Using the Web Interface

To access the web interface, open a web browser, and in the location bar, enter the IP address or name of the webserver. The main screen will then appear, as shown in Figure 17.



Copyright © 2017 Super Systems, Inc.

Figure 17 - Main Screen of Web Interface

The web interface features several screens. Note that some screens require a login and password. The default login is username **admin** with password **2** (unless otherwise specified by the customer at the time of order).

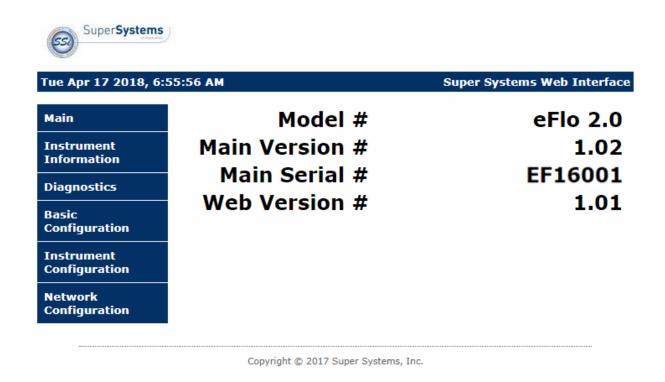
- **Main.** This screen shows status information such as flow rate, setpoint, and which LEDs are illuminated on the unit, and the amount of total flow since the previous reset.
- Instrument Information. This screen shows eFlo model number, unit serial number, and software version number.
- **Diagnostics**. This screen displays information on pressure differential, inlet pressure, temperature, and density.
- **Basic Configuration.**The Basic Configuration screen displays, and allows you to change, basic operating parameters for the eFlo unit.
- Instrument Configuration (login and password required). The Instrument Configuration screen displays, and allows you to change, operating parameters for the eFlo unit.
- **Network Configuration** (login and password required. Using this screen, you can adjust network settings, such as host name and IP address. Note that if DHCP is enabled

#### Main Screen

The main screen (shown above) provides real-time information on the operation of the eFlo unit. The current gas flow process value and setpoint are displayed, as well as the totalized flow. Four circular icons on the screen represent the four LEDs on the front of the unit; these icons will illuminate and darken along with the corresponding LEDs. The **Open**button willdrive the motor to open the valve, and the **Close** button will drive the motor to close the valve.

#### Instrument Information

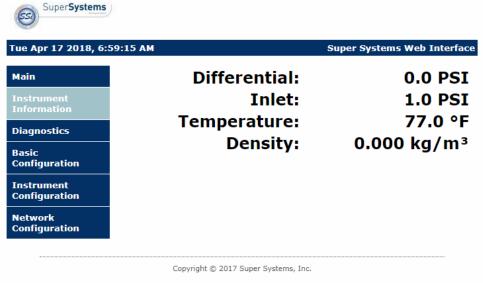
The Instrument Information page displays the SSi model number, specific serial number of the eFlo unit, and the current version of the software.





#### Diagnostics

This screen displays information on pressure differential, inlet pressure, temperature, and density.



19 - Diagnostics Web Page

#### **Basic Configuration**

The Basic Configuration page displays current basic parameter values and provides the ability to set, select, and reset values. The parameters are described in more detail below.

ue Apr 17 2018, 7:01	:09 AM		Supe	r Systems \
lain	Field	Input	Submit	Current
strument	RTCC		Set Val	
formation	Setpoint	0.00	Set Val	0.00
agnostics	Address	10	Set Val	10
	Baud Rate	28.8k 🔻	Select	28.8k
sic nfiguration	Serial	8E1 🔻	Select	8E1
	Reset Total		Reset	
strument nfiguration	Tare		Tare	
inguration	Max Tare		Max Tare	
twork	Low Flow Alarm	0.00	Set Val	0.00
figuration	High Flow Alarm	0.00	Set Val	0.00
	Low Pres Alarm	0.00	Set Val	0.00

Copyright © 2017 Super Systems, Inc.

Figure 20 - Basic Configuration Web Page

Parameter	Description
RTCC	Sets the date/time (real time calendar clock)
Setpoint	The current flow setpoint
Address	The Modbus address of the device - a number from 1-247.
	The device will respond to 250 universally.
Baud Rate	The baud rate for communications.
Serial	The serial port parameter setting.
Reset Total	Resets the totalized value
Tare	Resets the zero flow rate of the meter (manual mode only)
Max Tare	Sets the max position the valve is capable of driving to
Low Flow Alarm	Sets the low flow alarm limit (0=alarm not set)
High Flow Alarm	Sets the high flow alarm limit (0=alarm not set)
Low Pres Alarm	Sets the low pressure alarm limit (0=alarm not set)
Table F. Dara	motors and Descriptions for Basic Configuration

Table 5 - Parameters and Descriptions for Basic Configuration

#### Instrument Configuration

The Instrument Configuration page displays current parameter values and provides the ability to set, select, and reset values. The parameters are described in more detail below.

ie Apr 17 2018, 7:16:	20 AM			Super	Systems We
in	Field	Input		Submit	Current
trument	Gas Type	Air	T	Select	Air
ormation	Flow Units	kg/hr 🔻		Select	kg/hr
gnostics	Pres. Units	PSI T		Select	PSI
-	Temp. Units	°F 🔻		Select	٥F
ic figuration	Sensor Ave.	240		Set Val	240
iguration	Max Flow	6.32		Set Val	6.32
trument figuration	Ctrl Mode	Flow <b>•</b>		Select	Flow
work figuration					

Figure 21 - Instrument Configuration Web Page

Parameter	Description
Gas Type	Used to set the gas type of the meter <i>NOTE: changing this</i>
	value may limit the amount of flow indicated by the info tag
	on the front of the meter
Flow Units	Unit of Flow Rate displayed
Pres. Units	Unit of Pressure displayed
Temp. Units	Unit of Temperature displayed
Sensor Ave.	Increasing this value will increase the average of the flow
	rate being displayed on the main screen (range for this
	value is 1 to 255)
Max Flow	Sets the 4-20mA analog in and out based on desired max
	flow rate allowable
Ctrl Mode	Sets the control mode between flow rate and valve position

Table 6 - Parameters and Descriptions for Instrument Configuration

#### Interface Configuration

Tue Apr 17 2018, 7:	24:32 AM	Super Systems Web Interfac
Main	Interface Co	nfiguration
Instrument Information	This page allows the config	uration of the board's network settings.
Diagnostics		ttings may cause the board to lose network
Basic	connectivity. Recovery o	ptions will be provided on the next page.
Configuration	Enter the new settings for t	he network interface below:
Instrument		
Configuration	MAC Address:	54:10:ec:83:d9:0b
Network	MAC Address: Host Name:	54:10:ec:83:d9:0b MCHPBOARD_E
Network	1110 1100 1000	MCHPBOARD_E
Network	Host Name:	MCHPBOARD_E
Network	1110 1100 1000	MCHPBOARD_E
	Host Name:	MCHPBOARD_E
Network	Host Name:	MCHPBOARD_E  Enable DHCP  192.168.1.202
Network	Host Name: IP Address: Gateway:	MCHPBOARD_E  Enable DHCP  192.168.1.202  192.168.7.254
Network	Host Name: IP Address: Gateway: Subnet Mask:	MCHPBOARD_E Enable DHCP 192.168.1.202 192.168.7.254 255.255.248.0

Figure 22–Interface Configuration Web Page

The Interface Configuration page allows you to view network settings and change certain settings as well. <u>SSi recommends consulting an IT engineer or network administrator before changing any of these settings.</u>

The first two fields on the page show the MAC address and Host Name. The MAC address should not be changed. The Host Name can be changed as needed.

To enable dynamic assignment of IP addresses, click on the **Enable DHCP** checkbox. Dynamic assignment means that the eFlo unit's IP address on the network will be assigned automatically, preventing IP address conflicts. The network must support dynamic IP assignment in order for this to work.

If Enable DHCP is not checked, IP and other settings can be changed manually. <u>These settings</u> <u>should be verified with your network administrator before being changed.</u> Failure to do so could result in IP conflicts and other network issues.

#### Alarms

Alarm Code	Possible Causes	Possible Corrective Actions
LoPr-Low Pressure	Activated when low pressure has been indicated based on either factory or user specified values	Increase regulator pressure Verify all upstream solenoids and/or ball valves
	*factory values are not editable and cannot be deactivated; call SSI with any questions	are open
		<i>*make sure not to exceed pressure limits for the sensors indicated on page 6</i>
ト パー・High Pressure	Activated when high pressure has been indicated based on either factory or user specified values	Decrease regulator pressure below the usable range of the sensors
	If indicated pressure is above the range of the sensor, the meter WILL NOT show accurate values	<i>*make sure not to exceed pressure limits for the sensors indicated on page 6</i>
	*factory values are not editable and cannot be deactivated; call SSI with any questions	
LoFL-Low Flow	Activated when low flow has been indicated based on user specified values	Increase flow rate on meter to a value above what has been set
		It is possible that low pressure is limiting the flow rate and pressure should be increased
		It is also possible that high pressure has been achieved and the meter is now reading incorrectly
ト 「FL- High Flow	Activated when high flow has been indicated based on user specified values	Increase flow rate on meter to a value above what has been set
	Table 7. Alarma	It is possible that low pressure is limiting the flow rate and pressure should be increased

Table 7 - Alarms

If you experience problems and cannot find the solution after troubleshooting, please call SSi Technical Support at (513) 772-0060.

#### Warranty

#### *Limited Warranty for Super Systems Products:*

The Limited Warranty applies to new Super Systems Inc. (SSI) products purchased direct from SSI or from an authorized SSI dealer by the original purchaser for normal use. SSI warrants that a covered product is free from defects in materials and workmanship, with the exceptions stated below.

The limited warranty does not cover damage resulting from commercial use, misuse, accident, modification or alteration to hardware or software, tampering, unsuitable physical or operating environment beyond product specifications, improper maintenance, or failure caused by a product for which SSI is not responsible. There is no warranty of uninterrupted or error-free operation. There is no warranty for loss of data—you must regularly back up the data stored on your product to a separate storage product. There is no warranty for product with removed or altered identification labels. SSI DOES NOT PROVIDE ANY OTHER WARRANTIES OF ANY KIND, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OR CONDITIONS OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. SOME JURISDICTIONS DO NOT ALLOW THE LIMITATION OF IMPLIED WARRANTIES, SO THIS LIMITATION MAY NOT APPLY TO YOU. SSI is not responsible for returning to you product which is not covered by this limited warranty.

If you are having trouble with a product, before seeking limited warranty service, first follow the troubleshooting procedures that SSI or your authorized SSI dealer provides.

SSI will replace the PRODUCT with a functionally equivalent replacement product, transportation prepaid after PRODUCT has been returned to SSI for testing and evaluation. SSI may replace your product with a product that was previously used, repaired and tested to meet SSI specifications. You receive title to the replaced product at delivery to carrier at SSI shipping point. You are responsible for importation of the replaced product, if applicable. SSI will not return the original product to you; therefore, you are responsible for moving data to another media before returning to SSI, if applicable. Data Recovery is not covered under this warranty and is not part of the warranty returns process. SSI warrants that the replaced products are covered for the remainder of the original product warranty or 90 days, whichever is greater.

## **Revision History**

Rev.	Description	Date	MC0 #
-	First release	5/24/2018	2234
А	Additional Flow and Pressure Units. Updated	2/21/2019	2256
	Keypad information. Updated navigation map		
	for LED model, added Altitude Compensation		
	description, added startup procedure		
	Appendix, added miscellaneous conditions		
	information and IP information		
В	Added model number information	5/3/2019	2265
С	Corrected Manual mode screen color	10/4/2019	2272
	reference, added shutoff valve note in		
	Installation section		

## Appendix 1: Menu Option Tables

	Table 1		Table 5		Table 9
Value	Flow Units	Value	Parity Option	Value	Gas Type
cFh	CFH	8n l	8N1	c2h8	Acetylene
ПЭн	m³/h	8E I	8E1	A .r	Air
LPh	l/hr	8-2	8N2	nh3	Ammonia
նթհ	gph			8r	Argon
cFΩ	CFM		Table 6	co2	Carbon Dioxide
NBN	m³/min	Value	DHCP Enable	со	Carbon Monoxide
LPN	l/min	dhcP	On	dЯ	Dissociated Ammonia
GPN	gpm	NA <sub>n</sub>	Off	EndN	Endo (w/methane)
Լեհ	lb/h	-		EndP	Endo (w/propane)
հնհ	kg/h		Table 7	hЕ	Helium
		Value	IP Address	ь2	Hydrogen
	Table 2	P5.2 (	0 - 255	сҺЧ	Methane
Value	Pressure Units	P5.22	0 - 255	ინ	Natural Gas
inde	inH <sub>2</sub> O	P5.23	0 - 255	-20	Nitrogen
PS،	PSI	P5.24	0 - 255	-20	Nitrous Oxide
י לם	OSI	Value	Subnet Mask	-2	Oxygen
ЛЬА-	mBar	P5.3 (	0 - 255	c 3h8	Propane
6P8	kPa	P5.32	0 - 255	c3h6	Propylene
ՈՈՒն	mmHg	P5.33	0 - 255		•
NNAc	mmH2O	P <u>5.</u> 34	0 - 255		Table 10
		Value	Gateway	Value	Alarms
	Table 3	P <u>5</u> 41	0 - 255	LoPr	Low Pressure
Value	Temperature Units	P <u>5</u> .42	0 - 255	ь "Рг	High Pressure
F	F	P <u>5</u> 43	0 - 255	LoFL	Low Flow
с	С	P <u>S</u> .44	0 - 255	h ıFL	High Flow
Table 4			Table 8		
Value	Baud Rate	Value	Control Mode		
1500	1200	0	Flow Control		
2400	2400	1	Valve Position		
4800	4800				
9600	9600				
144	14400				
19.2	19200				
28.8	28800				
38.4	38400				
576	57600				
76.B	76800				

115200

1 15.2

#### **Appendix 2: Verification Procedures**

#### Calibration Verification

The following procedure should be used for verifying the calibration of the flow meter

Items needed

- Calibrated Manometer with a usable range of 0 27.7 "wcg (0 1 PSI)
- Certificate of Calibration for the meter being verified

#### Procedure

- 1. Connect the high and low pressure ports of the manometer to the high and low pressure ports of the flow meter with the necessary tubing. Open the ball values
- 2. Using the Verification Data section of the Certificate of Calibration, enter a flow setpoint based on the points given
- 3. Once setpoint has been achieved, verify the differential pressure on the manometer is within the tolerance indicated for that point in the Verification Data section
  - a. If the differential pressure reading is out of tolerance, verify the pressure and temperature values match the values listed under the "Calibration Condition" section of the "Certificate of Calibration". If the values are different, you will need to use the equation given on the cert, along with the actual pressure and temperature readings to obtain new differential pressure points. These values can be found in the keypad in the setup menu under the P1.10 & P1.20 parameters or in the touchscreen Process Variable Menu.
- 4. Once the verification is complete, close the high and low pressure port ball valves and remove the manometer and tubing
- 5. If the meter is determined to be out of tolerance, continue to the "Sensor Accuracy Verification" section of the manual
- 6. If the sensors are determined to be within tolerance but the flow rates are not, the meter may need to be recalibrated by SSI if necessary. Please contact SSI for next steps.

#### Sensor Accuracy Verification

The following procedure should be used for verifying the accuracy of the installed pressure sensors

Items needed

• Calibrated Manometer with a usable range of 0 – 27.7 "wcg (0 – 1 PSI)

#### Procedure

1. Connect the high and low pressure ports of the manometer to the high and low pressure ports of the flow meter with the necessary tubing and open the ball valves

- 2. Go to the "Process Variables" section of the setup menu and check the indicated differential pressure reading. This is found in the P1.30 parameter of the keypad or the Process Variable menu of the touchscreen.
- 3. The differential pressure reading on the flow meter should be +/- 4% full scale of the compared reading of the manometer
  - a. Example: a full scale reading of 12"wcg should be +/- 0.48"wcg
- 4. If the sensors are determined to be out of tolerance, the sensors may need to be replaced. Please contact SSI for next steps.

#### Appendix 3: Startup Procedures

For optimal accuracy and control, the following procedure is recommended:

LED model:

- 1. **Zero Tare** (Resets the zero flow rate of the meter)
  - a. With the meter in manual mode, drive the valve completely closed.
  - b. Enter the setup menu and enter P6. 10
  - c. Change the value to 1 and press Select to save.
- 2. Max Tare (Sets the max position the valve can drive to in valve position mode)
  - a. With the meter in manual mode, drive the valve open to the desired max flow rate.
  - b. Enter the setup menu and enter P6.50
  - c. Change the value to 1 and press Select to save.

#### 3. Altitude Compensation

- a. Enter the setup menu and enter P6.60
- b. Enter the actual altitude for the installed location.
- c. Press Select to save.

Touchscreen model: